

THIRD STRAP
OPTIONAL

SEE CHART
FOR HEIGHT

PLASTIC TOP FRAME
BANDING

1.0" [25]

PALLET
TICKET

SEPERATOR
SHEET

PLASTIC
PALLET


4.5" [114]

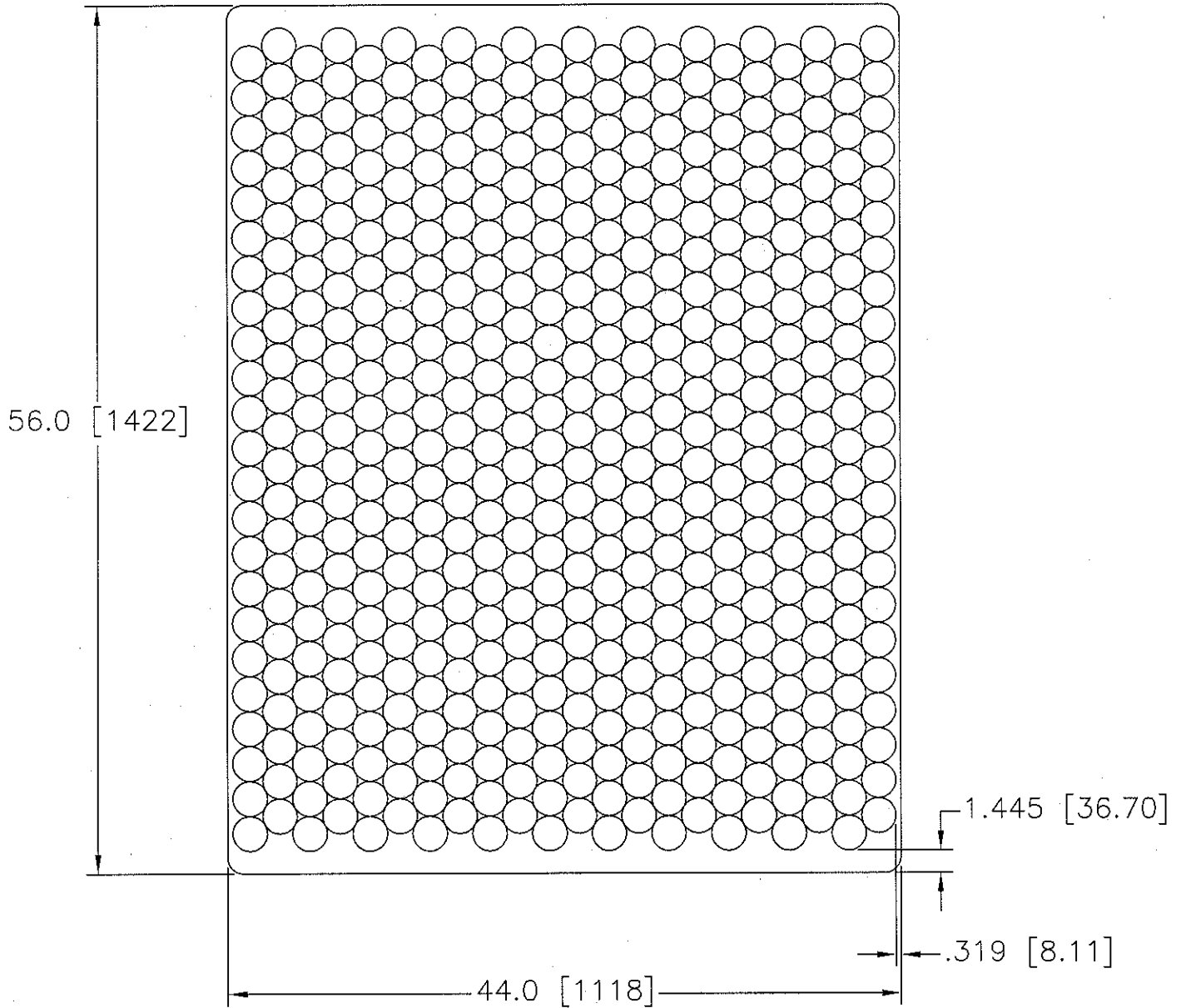
56.0" [1422]

44.0" [1118]

LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
22	11132	300	96.01
23	11638	310	100.12
24	12144	321	104.24


DIMENSIONED IN INCHES [mm]

DATE 07/08/09	APPROVED J. SINES	PRODUCT 204 x 402 7.5oz	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGN, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>	
DRAWN S. BEACH	APPROVED	FINISHED PALLET		
CHECKED M. HAGER	APPROVED	506 CANS PER LAYER		
APPROVED M. HAGER	APPROVED	SH. 1 OF 2		
		PRODUCT STANDARD	CTS-PALLET-401	REV D



506 CANS PER LAYER
 22 ROWS @ 23 EACH

DIMENSIONED IN INCHES [mm]

DATE 07/08/09	APPROVED J. SINES	PRODUCT 204 x 402 7.5oz	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>	
DRAWN S. BEACH	APPROVED	LAYER LAYOUT		
CHECKED M. HAGER	APPROVED	506 CANS PER LAYER		
APPROVED M. HAGER	APPROVED	SH. 2 OF 2		
		PRODUCT STANDARD	CTS-PALLET-401	REV D

LIST OF REVISIONS

REV	DATE	DESCRIPTION	APPROVED
A	7/8/09	ORIGINAL ISSUE	
B	8/7/09	CAN DIAMETER CORRECTED ON LAYER LAYOUT , WAS: 2.270Ø NOW: 2.260Ø	NZ/WB/BB
C	11/5/09	LAYER COUNT WAS: 517 CANS PER LAYER 11 ROWS @ 24 EA & 11 ROWS @ 23 EA NOW: 506 CANS PER LAYER - 22 ROWS @ 23 EA	S WHITE J WORTMAN J BLAIR T MARTIN B BASS
D	8/14/12	CORRECTED CANS PER PALLET FOR 23 LAYERS FROM: 11628 NOW: 11638	<i>BEB</i> <i>HB</i>



METAL BEVERAGE CONTAINER OPERATIONS
9300 W 108TH CIRCLE
WESTMINSTER, CO 80021-3682
PO BOX 589, BROOMFIELD, CO 80038-0589

204 X 402 7.5oz SLEEK CAN
FINISHED PALLET
517 CANS PER LAYER

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PRODUCT STANDARD

CTS-PALLET-401

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